


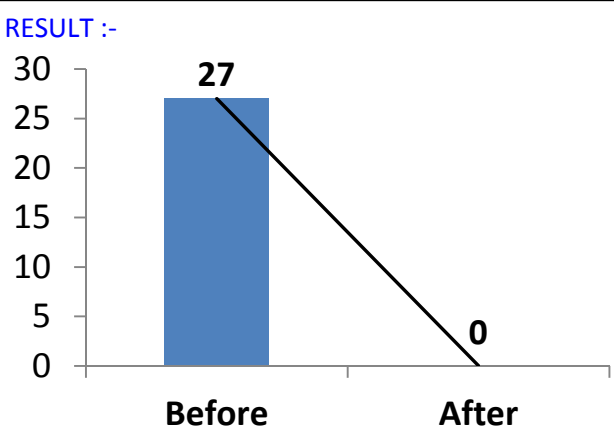


		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET KAIZEN NO:-07										
		TPM CIRCLE NAME :	LOSS NO. / STEP																			
		DEPT :- IQA	RESULT AREA	P	Q	DEF:- A	C	D	S	M												
CELL :-A361	CELL NAME:-	MACHINE / STAGE :- Supplier End VARM						OPERATION :-														
KAIZEN THEME To prevent A361 spacer not answering in side of bush.			IDEA :- 1) Clamping rod material to be change from MS to copper to avoid merge welding spot on clamping rod.																			
WIDELY/DEEPLY:-			COUNTERMEASURE:- 1. Clamping rod material changed as Copper to avoid merge welding spot on clamping rod .2.Quality alert displayed at final inspection.						BENCHMARK 110 No. TARGET 0 No. KAIZEN START 03.12.2014 KAIZEN FINISH 08.12.2014													
PROBLEM / PRESENT STATUS :-														TEAM MEMBERS :- Santosh Auti,Shedge Krishnat, Mohan Kate								
														BENEFITS :- 1)No production loss 2) No Supplier Rejection								
WHY - WHY ANALYSIS :- Why 1 – A361 spacer not answering in side of bush. Why 2 –Excess welding on observe of bush face & ID. . Why 3 –In welding process tacking root shift.of robot arm. Why 4 –During welding process weld spot marge on clamping rod. Why 5 –week design clamping rod. fixture			RESULT :- 										KAIZEN SUSTENANCE									
ROOT CAUSE :-: week design clamping rod													WHAT TO DO :- HOW TO DO : FREQUENCY –									
REGISTERED BY :- Mohan Kate			<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th colspan="3" style="text-align: center;">COST INCURRED FOR MAKING KAIZEN</th> </tr> <tr> <th>MATERIAL COST IN RS</th> <th>LABOUR COST IN RS</th> <th>TOTAL COST IN RS</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">-----</td> <td style="text-align: center;">-----</td> <td style="text-align: center;">-----</td> </tr> </tbody> </table>										COST INCURRED FOR MAKING KAIZEN			MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS	-----	-----	-----	
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REGISTRATION NO&DATE: 08.12.2014			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																			
MANAGER'S SIGN :- Sunil Kinkar			<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">-----</td> <td style="text-align: center;">-----</td> <td style="text-align: center;">-----</td> <td style="text-align: center;">-----</td> </tr> </tbody> </table>										SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS	1	-----	-----	-----	-----
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